

Manufactured by  
Prodotto da

Kilton S.r.l. - Via Sardegna, 64  
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|                          |                                |                                  |                            |
|--------------------------|--------------------------------|----------------------------------|----------------------------|
| Customer name - Cliente  | Customer Code - Codice Cliente | Customer Order - Ordine Cliente  |                            |
| Our Code - Nostro Codice | Batch Nr - Lotto N°            | Issuing Date - Data di emissione |                            |
| <b>011.39160ZN</b>       | <b>L.21/00451/6 R</b>          |                                  |                            |
| Quantity - Quantità      | Size - Misura                  | Class - Classe                   | Finish - Trattamento       |
|                          | <b>3.9X16</b>                  |                                  | <b>ZINCATO BIANCO Cr.3</b> |

### DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

| Characteristics      | Specifications |       | Result        | OK | Rej |
|----------------------|----------------|-------|---------------|----|-----|
|                      | min.           | max   |               |    |     |
| HEAD DIAMETER        | 7,14           | 7,50  | 7,27-7,33     | 10 | 0   |
| HEAD THICKNESS       | 2,55           | 2,80  | 2,70-2,72     | 10 | 0   |
| RAISE                | R 0,50         |       | 0,50-0,60     | 10 | 0   |
| PENETRATION WIDTH #2 | 4,40           |       | 4,480-4,50    | 10 | 0   |
| PENETRATION DEPTH #2 | 1,63           | 2,26  | 1,90-1,920    | 10 | 0   |
| PITCH                | 1,40 MAX       |       | 1,360-1,370   | 10 | 0   |
| MAJOR DIAMETER       | 3,73           | 3,91  | 3,850-3,860   | 10 | 0   |
| MINOR DIAMETER       | 2,84           |       | 2,90-2,920    | 10 | 0   |
| THREAD ANGLE         | 60°            |       | 60-61         | 10 | 0   |
| ANGLE OF END         | 60°            |       | 40-41         | 10 | 0   |
| LENGHT               | 15,20          | 16,80 | 16,120-16,170 | 10 | 0   |
| G VALUE              | MAX 1,40       |       | 0,860-0,9     | 10 | 0   |
| VISUAL               |                |       | OK            | 10 | 0   |

### ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

| COLATA N° IUU52                   | C    | Mn   | P    | S    | Si   | Cu   | Ni   | Cr   | Mo   | Al   | B    |
|-----------------------------------|------|------|------|------|------|------|------|------|------|------|------|
|                                   | 2X10 | 2X10 | 3X10 | 3X10 | 2X10 | 2X10 | 2X10 | 2X10 | 2X10 | 3X10 | 4X10 |
| Valore rilevato<br>Measured Value | 22   | 79   | 15   | 8    | 3    | 5    | 2    | 4    | N/A  | 29   | 1    |

### GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

|                             |           |                                  |          |                    |          |
|-----------------------------|-----------|----------------------------------|----------|--------------------|----------|
| SPESSORE $\mu$<br>RICHIESTO | 3/5 $\mu$ | CONTROLLO VISIVO<br>RIVESTIMENTO | CONFORME | NUMERO MISURAZIONI | 10 PEZZI |
|-----------------------------|-----------|----------------------------------|----------|--------------------|----------|

### ADDITIONAL NOTES - NOTE AGGIUNTIVE

